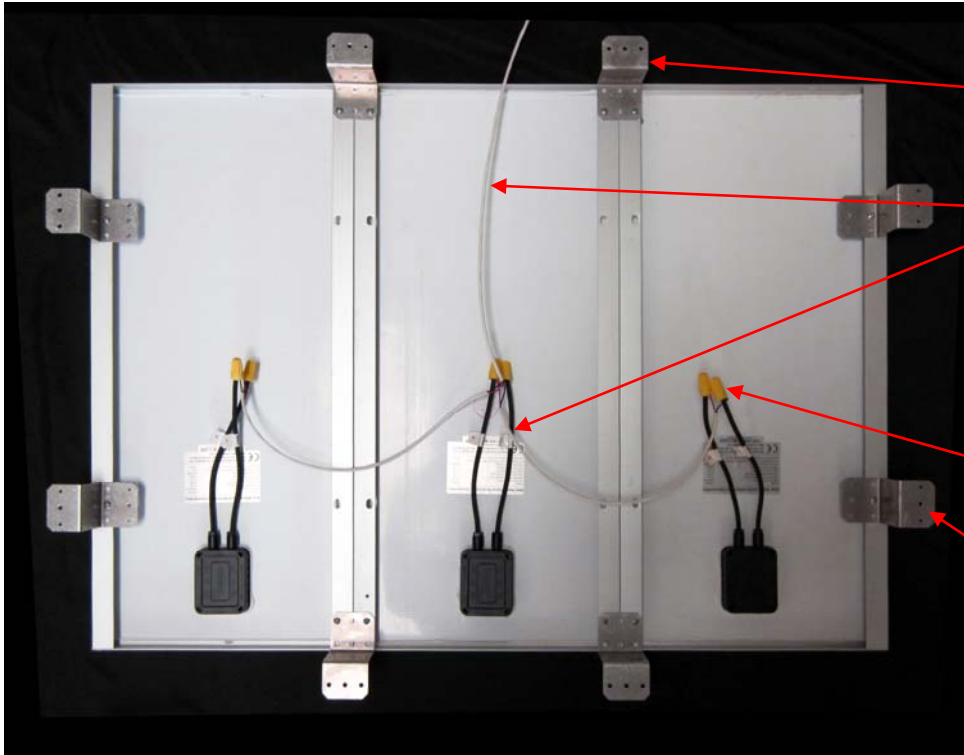


Multi Panel Assembly Detail (3 Panels Shown)



2 brackets and 4 self-drilling sheet metal screws per panel junction

Wire length and gauge

1 Panel	50ft	18AWG
2 Panel	33ft	16AWG
	50ft	14AWG
3 Panel	33ft	14AWG
	75ft	12AWG

Always match red to + and black to - at this junction, all red together and all black together

4x mounting bracket with screw, locknut and fender washer



Tie-wrap to protect junctions

Detail of self-drilling screw insertion